

# **FIELDBUS User Guide**



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# This document is the "original instructions" document. All non-English versions are translations of the "original instructions".

The contents of this document are believed to be correct at the time of printing. In the interest of a commitment to a policy of continuous improvement, the manufacturer reserves the right to change the specification of the product or its performance or the contents of the User Guide without notice.

### Fieldbus Guide Issue 01 (10/20)

Invertek Drives Ltd adopts a policy of continuous improvement and whilst every effort has been made to provide accurate and up to date information, the information contained in this User Guide should be used for guidance purposes only and does not form the part of any contract.

# 1. About This Document

### 1.1. Compatibility

### This Document is for use with the following firmware versions:

### **Optidrive E3: Version 3.10**

### **Optidrive Compact 2 Basic: Version 2.07**

This document provides information regarding parameters and programming for all Invertek Drives' Optidrive E3 product families including the Optidrive E3 based Compact 2 Basic units.

For information regarding installation and technical data, refer to the relevant Installation Guide document.

Invertek Drives Ltd adopts a policy of continuous improvement and whilst every effort has been made to provide accurate and up to date information, the information contained in this User Guide should be used for guidance purposes only and does not form the part of any contract.

The information in this user guide relates to the functionality of the firmware version as stated above. Prior versions of firmware may not fully support all functions as described. If necessary, firmware updates may be carried out using Optitools Studio PC software.

### 1.2. Intended Audience

This document provides an overview of the parameters and functions of the Optidrive product ranges and provides the necessary technical information to allow competent users to understand the functions of the parameters.

### **1.3. Additional Documentation**

This document forms part of a package of documents intended to provide information about the Optidrive product range. Related documents are shown in the table below.

Product Range	Optidrive E3 ODE-3				Optidrive Compact 2-Basic OPC-2E	
Enclosure	IP20	IP66				All
Version	All	А	В	С	D	All
Quick Start Guide	EN DE SP FR PT IT PO	EN EN DE DE SP SP FR FR PT PT IT IT PO PO			EN DE	
Declaration of Conformity		EN				EN
Installation Guide	EN DE SP FR PT IT PO				EN DE	
Parameter List					EN DE SP FR PT IT PO	
Fieldbus Guide					EN DE SP FR PT IT PO	

# 2. Fieldbus Connectivity

### 2.1. Overview

The following fieldbus networks are supported:

<b>F</b> : - Lalla		<b>Requires</b> Option		Course and a d	
Network	For Compact 2	For Optidrive E3 IP20	For Optidrive E3 IP66	Communication Type	Refer to Section
Modbus RTU	Built In			R/W Holding Registers	4. Modbus RTU
CAN	Built In			2 x PDO & SDO	5. CAN
Ethernet/IP	-	-	"-EIP"	Cyclic & Acyclic	6. Ethernet Connection and 8. Ethernet/IP Communication
Modbus TCP	-	-	"-MTP"	R/W Holding Registers	6. Ethernet Connection
Profibus DP	OD-PROFB-IN			Cyclic Control Only	10. Fieldbus Gateways
DeviceNet		OD-DEVNET-IN		Cyclic Control Only	10. Fieldbus Gateways

# 3. Parameter Configuration for Fieldbus Operation

### 3.1. Overview

The following parameters are used to configure any fieldbus connection. Refer to the Programming Guide for further information. Parameters are explained more fully in the Programming Guide.

### 3.1.1. Parameter P-12: Control Source

The fieldbus interfaces may be used to monitor information from the drive regardless of where the control commands originate. If it is required to control the drive through the fieldbus interface, the following parameter should be adjusted as shown.

Reference: P-12 Function: Control Source Selection				
Setting	Function	Description		
3	Fieldbus Mode	Control via Modbus RTU or Ethernet using the internal Accel / Decel ramp parameters. Recommended setting for all fieldbus except CAN.		
4	Fieldbus Mode	Control via Modbus RTU or Ethernet with Accel / Decel ramps determined by the fieldbus.		
7	CAN open Control	Control via CAN (RS485) using the internal Accel / Decel ramp parameters.		
8	CAN open Control	Control via CAN (RS485) interface with Accel / Decel ramps updated via CAN.		

### 3.1.2. P-36 Communication Configuration

Referenc	e: P-36	Function: Serial Interface Configuration
Index 1		Function: Address / Node ID
For Mod For CAN: For Ether	bus RTU: Defin Defines the N net: Setting 1	nes the Node Address Iode ID MUST be used
Index 2		Function: Baud Rate
Setting	Baud Rate	Fieldbus
0	9.6	Modbus RTU.
1	19.2	For Ethernet communication, 115,2kbps must be selected.
2	38.4	
3	57.6	
4	115.2	
5	125	CAN
6	250	
7	500	
8	1000	

Index 3		Function: Modbus RTU Communication Loss Detection			
Communio	cation loss protec	tion for Modbus	RTU is selected here. For CAN, refer to the Fieldbus Guide for information.		
Setting	Baud Rate	Fieldbus			
0	0	Disabled			
1	t 30	30ms			
2	t 100	100ms			
3	t 1000	ls	Tip (Codsi Siop)		
4	t 3000	3s			
5	r 30	30ms			
6	r 100	100ms	Ramp to Stop		
7	r 1000	ls			
8	r 3000	3s			
9	t 10000	10s			
10	t 30000	30s	Trip (Coast Stop)		
11	t 60000	60s			
12	r 10000	10s			
13	r 30000	30s	Ramp to Stop		
14	r 60000	60s			

Parameter P-36 is a compound parameter with multiple indices. The indices are displayed sequentially when accessing the parameter through a keypad or separately in Optitools Studio. The data from all indices is stored within the drive memory as a single WORD. When accessing this value through a fieldbus network, the data format is as follows:

Reference	e: P-63	Function: Modbus RTU	Mode Selection		
E3 IP20, IPa	56NS	Minimum:	Maximum: 1	Default: 0	Scaling: 1 = 1
E3 IP66S					
Compact 2	Basic				
Fieldbus I	nformation:	CAN Index: 20A3h	Modbus Register: 191	Format: UINT	Units: N/A
Descriptio	on:				
Setting	Motor Type	Description			
o	Standard	All Modbus RTU telegrams are valid regardless of the destination address. In this case, communication loss detection is only activated when no valid Modbus RTU data is present on the network for the time period selected in P-36 regardless of the intended destination address. This is intended for larger Modbus RTU networks with several noes where there may be some time delay between Modbus transactions specifically intended for the drive however transactions intended for other network devices will be present.			
1	Advanced	Only Modbus RTU telegrams intended for the specific node address are valid. Communication loss protection will activate if no Modbus RTU message intended for the specific drive node address is received within the time limit set in P-36. This mode is intended for use in small networks and must be used with any other Fieldbus network type e.g.			ication loss protection will ived within the time limit set Fieldbus network type e.g.

Modbus TCP, Ethernet/IP.

# 4. Modbus RTU

### 4.1. Overview

Modbus RTU communication is supported using Function Codes 03 Read Holding Registers and 06 Write Single Holding Register. All internal registers are Holding registers. There are no other register types present within the drive.

Registers 1 to 4 only support Function Code 16 Write multiple Holding Registers.

Modbus RTU communication is enabled by default for Read access.

To control the drive through Modbus RTU, parameter P-12 should be set to 3 or 4. Refer to the programming guide for further information on the parameter settings.

When an external Modbus RTU device is used to control the drive, Digital Input 1 acts to provide a local enable / disable signal. The drive will not operate unless digital input 1 is ON. Additional functions may be assigned to other input terminals. Refer to the Installation guide for details of the digital Input function assignments that are possible.

### 4.2. Hardware Connection

### 4.2.1. Optidrive E3 IP20

Optidrive E3 IP20 models have a built in RJ45 connector which provides the interface for Modbus RTU connection.



### 4.2.2. Optidrive E3 IP66

Optidrive E3 IP66 models have two RJ45 connectors fitted under the terminal cover as shown below. The connectors are parallel allowing simple connection between multiple drives.



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### 4.2.3. Optidrive Compact 2 Basic Suitable Motor Types

Optidrive Compact 2 Basic drives also include the RJ45 connector with the same layout as Optidrive E3 units shown above. Additionally, the Modbus RTU interface is also present on terminals as follows:

Terminal 7: OV

Terminal 10: Modbus RTU +

Terminal 11: Modbus RTU -

### 4.2.4. General

All Invertek drive's support the RS485 **3-wire** connection method for Modbus RTU according to the network specification. The three wires are essential to transfer data and maintain common potential between all nodes. For drives that have an RJ45 connector an optional interface connector providing terminals to connect to a Modbus RTU network is available, part number OPT-2-BNTSP-IN.



### 4.2.5. Control Terminal Connection





### 4.3. Modbus RTU Configuration Parameter

Refer to section 3. Parameter Configuration for Fieldbus Operation on page 6.

### 4.4. Modbus RTU Status & Control Holding Registers

Modbus RTU status holding registers are shown in section 11. Control & Status Registers on page 35.

Holding Register 1 – 4 are used for drive control.

Additional Holding registers provide status information which may be read from the drive.

Modbus Master devices differ between different manufacturers and so it may be necessary to review the documentation for the specific Master device being used to understand the correct addressing method to access Holding Registers, e.g.

- Some devices use zero based addressing
  - o In this case the first Holding Register address is Holding Register O
  - o Subtract 1 from the Holding Register number shown in the documentation.
- Some devices recognise Holding Registers with a 40000 prefix
  - o In this case the first Holding Register may be 40000 or 40001
  - o Add the appropriate prefix and if necessary, subtract the offset.

### 4.5. Parameter Access

All User Adjustable parameters are accessible by Modbus RTU using the corresponding Holding Register. The register number associated to each parameter is shown in the Programming Guide document along with any specific information about how the value is scaled or stored.

Parameter values may be read from the drive or written to, depending on the operating mode of the drive – some parameters cannot be changed whilst the drive is enabled.

### 4.6. Modbus RTU Indirect Parameter Access

In addition to Direct Access, Indirect Read / Write access to all user adjustable parameters is supported using a simple method as detailed below. This is achieved using the following two Modbus registers.

### 4.6.1. Register 44: Drive Parameter Index

This index value will be used by register 45 to carry out parameter read and write function.

If the value is set to a parameter number that does not exist in the drive, an exception response will be received.

### 4.6.2. Register 45: Drive Parameter Value

When reading this register, the value represents the value of the parameter specified by register 44.

When writing to this register, the value will be written to the drive parameter number specified by register 44.

If the value written to a parameter is outside of the parameter range, an exception response will be received.

### 4.6.3. Parameter Read Method

To read a parameter, firstly write the parameter number to register 44, then read the value from register 45, e.g. to Read the Value of P-O1.

- Write 1 to Register 44.
- Read the Value of Register 45.

### 4.6.4. Parameter Write Method

Writing parameter values can be achieved by the same method, however, register 45 is used to write the parameter value after the parameter number has been selected using Register 44, e.g. to Write a Value of 60.0Hz to parameter P-01.

- Write 1 to Register 44.
- Register 45 will return the present value of P-01, which can be Read if required.
- Referring to the Programming Guide, apply any scaling necessary
  o In this case, 60.0Hz = 3600.
- Write the scaled value to Register 45. P-01 now changes to 60.0Hz, or an exception code may be returned.

### 5.1. Overview

The CAN communication profile is implemented according to the specification DS301 version 4.02 of CAN in automation (www.can-cia.de). Specific device profiles such as DS402 are not supported.

CAN communication is enabled by default however to use any control functions parameter P-12 must be set to 7 or 8. Refer to the Programming Guide for further Information.

### 5.2. CAN Communication Configuration Parameter

The CAN communication baud rate can be set by using parameter P-36. Available baud rates are: 125kbps, 250kbps, 500kbps, 1 Mbps. (with default settings as 500kbps).

The Node ID is set up through drive address parameter P-36 as well with the default value of 1.

### 5.3. CAN COB-ID

The following default COB-ID and functions are supported:

Туре	COB-ID	Function
NMT	OOOh	Network management.
Sync	080h	Synchronous message. COB-ID can be configured to other value.
Emergency	080h + Node address	Emergency message.
PDO1 (TX)	180h + Node address	Process data object.
PDO1 (RX)	200h + Node address	PDO1 is pre-mapped and enabled by default.
PDO2 (TX)	280h + Node address	PDO2 is pre-mapped and disabled by default
PDO2 (RX)	300h + Node address	Transmission mode, COB-ID and mapping can be configured.
SDO (TX)	580h + Node address	
SDO (RX)	600h + Node address	SDO channel can be used for arrive parameter access.
Error Control	700h + Node address	Guarding and Heartbeat function are supported. COB-ID can be configured to other value.

### NOTE

- The SDO channel only supports expedited transmission.
- A maximum of 2 Process Data Objects (PDO) are supported.
  - o All PDOs are pre-mapped; however, PDO2 is disabled by default
  - o The table below gives the default PDO mapping information.
- Customer configuration (mapping) will NOT be saved during power down. This means that the CAN configuration will restore to its default condition each time the drive is powered up.

				•
5.4. I	PDO	Detault	Map	ping

	Objects No.	Mapped Object	Length	<b>Mapped Function</b>	Transmission Type	For information on the values
	1	2000h	Unsigned 16	Control command register*		
RX	2	2001 h	Integer 16	Speed reference	254	Refer to section 11.1.
PDO 1	3	2003h	Unsigned 16	User ramp reference	Valid immediately	page 35
	4	0006h	Unsigned 16	Dummy		
	1	200Ah	Unsigned 16	Drive status register		
ТХ	2	200Bh	Integer 16	Motor speed Hz	254	Refer to section 11.1.1.
PDO1	3	200Dh	Unsigned 16	Motor current	Send atter receiving	Drive Control Word Format on page 35
	4	2010h	Integer 16	Drive temperature	KATDOT	
	1					
	1	0006h	Unsigned 16	Dummy		
RX	2	0006h	Unsigned 16	Dummy	054	
PDO2	3	0006h	Unsigned 16	Dummy	234	
	4	0006h	Unsigned 16	Dummy		
	,	0.0111	11			
	I	2011h	Unsigned 16	DC bus voltage	_	
TX	2	2012h	Unsigned 16	Digital input status	254	
PDO2	3	2013h	Integer 16	Analog input 1 (%)		
	4	2014h	Integer 16	Analog input 2 (%)	]	

\* Drive control can only be achieved when P-12=7 or 8 provided that P-31 = 0, 1, 4 or 5.

### 5.5. PDO Transmission Type

Various transmission modes can be selected for each PDO. For RX PDO, the following modes are supported:

Transmission Type	Mode	Description
0 - 240	Synchronous	The received data will be transferred to the drive active control register when the next sync message is received.
254, 255	Asynchronous	The received data will be transferred to the drive active control register immediately without delay.

For TX PDO, the following modes are supported:

Transmission Type	Mode	Description
0Acyclic synchronous1-240Cyclic synchronous254Asynchronous		TX PDO will only be sent out if the PDO data has changed and PDO will be transmitted on reception of SYNC object.
		TX PDO will be transmitted synchronously and cyclically. The transmission type indicates the number of SYNC object that are.
		TX PDO will only be transferred once corresponding RX PDO has been received.
255	Asynchronous	TX PDO will only be transferred anytime if PDO data value has changed.

### 5.6. CAN Specific Object Table

Index	Sub Index	Function	Access	Туре	PDO Map	Default Value
1000h	0	Device Type	RO	U32	N	0
1001 h	0	Error Register	RO	U8	N	0
1002h	0	Manufacturer Status Register	RO	U16	N	0
1005h	0	COB-ID Sync	RVV	U32	N	0000080h
1008h	0	Manufacturer Device Name	RO	String	N	ODE3
1009h	0	Manufacturer Hardware Version	RO	String	N	X.XX
100Ah	0	Manufacturer Software Version	RO	String	N	x.xx
100Ch	0	Guard Time (1ms)	RW	U16	N	0
100Dh	0	Lifetime Factor	RVV	U8	N	0
1014h	0	COB-ID EMCY	RVV	U32	N	00000080h+Node ID
1015h	0	Inhibit Time Emergency (100µs)	RW	U16	N	0

CAN

Index	Sub Index	Function	Access	Туре	PDO Map	Default Value
	0	Consumer Heartbeat Time No. of entries	RO	U8	N	]
1016h	1	Consumer Heartbeat Master Node & Time	RW	U32	N	0
1017h	0	Producer Heartbeat Time (1ms)	RW	U 16	N	0
	0	Identity Object No. Of entries	RO	U8	N	4
1018h	1	Vendor ID	RO	U32	N	0x0000031A
	2	Product Code	RO	U32	N	Drive Dependent
	3	Revision Number	RO	U32	N	X.XX
	4	Serial Number	RO	U32	N	Drive Dependent
	0	SDO Parameter No. Of entries	RO	U8	N	2
1200h	1	COB-ID Client -> Server (RX)	RO	U32	N	00000600h+Node ID
	2	COB-ID Server -> Client (TX)	RO	U32	N	00000580h+Node ID
	0	RX PDO1 comms param. no. of entries	RO	U8	N	2
1400h	1	RX PDO1 COB-ID	RVV	U32	N	40000200h+Node ID
	2	RX PDO transmission type	RVV	U32	N	254
	0	RX PDO2 comms param. no. of entries	RO	U8	N	2
1401 h	1	RX PDO2 COB-ID	RVV	U32	N	C0000300h+Node ID
	2	RX PDO2 transmission type	RVV	U8	N	0
	0	RX PDO1 1 mapping / no. of entries	RW	U8	N	4
1600h	1	RX PDO1 1 st mapped object	RVV	U32	N	20000010h
	2	RX PDO1 2nd mapped object	RVV	U32	N	20010010h
	3	RX PDO1 3rd mapped object	RVV	U32	N	20030010h
	4	RX PDO1 4th mapped object	RVV	U32	N	00060010h
	0	RX PDO2 1 mapping / no. of entries	RVV	U8	N	4
	1	RX PDO2 1 st mapped object	RW	U32	N	00060010h
1601 h	2	RX PDO2 2nd mapped object	RW	U32	N	00060010h
	3	RX PDO2 3rd mapped object	RW	U32	N	00060010h
	4	RX PDO2 4th mapped object	RW	U32	N	00060010h
	0	TX PDO1 comms parameter number of entries	RO	U8	N	3
1000	1	TX PDO 1 COB-ID	RVV	U32	N	40000180h+Node ID
1800h	2	TX PDO1 transmission type	RW	U8	N	254
	3	TX PDO1 Inhibit time (100µs)	RW	U 16	N	0
	0	TX PDO2 comms param no. of entries	RO	U8	N	3
1001	1	TX PDO2 COB-ID	RW	U32	N	C0000280h+Node ID
1801h	2	TX PDO2 transmission type	RW	U8	N	0
	3	TX PDO2 Inhibit time (100µs)	RW	U 16	N	0
	0	TX PDO1 mapping / no. of entries	RW	U8	N	4
	1	TX PDO1 1st mapped object	RW	U32	N	200A0010h
1 A00h	2	TX PDO1 2nd mapped object	RW	U32	N	200B0010h
	3	TX PDO1 3rd mapped object	RW	U32	N	200D0010h
	4	TX PDO1 4th mapped object	RVV	U32	N	20100010h
	0	TX PDO2 mapping / no. of entries	RW	U8	N	4
	1	TX PDO2 1st mapped object	RVV	U32	N	20110010h
1 A01 h	2	TX PDO2 2nd mapped object	RVV	U32	N	20120010h
	3	TX PDO2 3rd mapped object	RVV	U32	N	20130010h
	4	TX PDO2 4th mapped object	RW	U32	N	20140010h

### 5.7. Parameter Access

All user adjustable parameters are accessible through the CAN communication interface. The Programming Guide document provides the Index for each parameter along with any scaling or information how the data for each parameter is stored.

### **5.8. Additional Status Indices**

Further additional status Indices are present in the drive. These are described in section 11. Control & Status Registers on page 35.

# 6. Ethernet Connection

### 6.1. Available Interface Options

Ethernet interfaces are optionally available for Optidrive E3 and Optidrive Compact 2 products which support either Ethernet/IP protocol or Modbus TCP protocol. Part numbers for these interfaces are shown in the table below. The correct interface should be selected according to the drive type.

Drive Family	Interface Type	Ethernet/IP Interface Model Code	Modbus TCP Interface Model Code
Optidrive E3 IP20	External Option	OPT-2-ETHEG-IN	OPT-3-MTPEG-IN
Optidrive E3 IP66	Internal Option	Drive Model Code + "-EIP"	Drive Model Code + "-MTP"
Optidrive Compact 2	Plug in Option	OPT-2-ETHIG-IN	OPT-2-MTPEG-IN

### 6.2. External Interface

### 6.2.1 Layout



### 6.2.2 Labelling

There are two labels:



### 6.2.3 Mechanical Installation

- The Ethernet IP interface is intended for mounting inside a control cabinet adjacent to the drive.
- The unit should be mounted in a vertical position only, on a flat, flame resistant, vibration free mounting.
- The unit must be installed in a pollution degree 1 or 2 environment only.
- Use the module as a template to mark the locations for drilling the mounting screws.
- Drill and tap the holes as required.
- Secure the unit to the backplate using suitable screws, 1Nm.



	Α		B C				)	Weight	
mm	in	mm	in	mm	in	mm	in	g	oz
89	3.50	76	2.99	47	1.85	31	1.22	65	2.29

<b>Mounting Bolts</b>				
Metric	UNF			
M4	#8			

### 6.2.4 Electrical Installation

**WARNING!** Do not connect Ethernet devices to ports D1 or D2. They may be damaged! Power supply to the module is provided from the connected drive via the RJ45 connection. **WARNING!** Do not use cross over cables! Cables must be pin to pin connected!



Ground tab – Observe the recommended grounding procedure for the fieldbus network and if necessary, connect this tab to ground where required.

### 6.3. Internal Interface for IP66 Drives

### 6.3.1 Layout – Internal Interface



### 6.3.2 Labelling – Internal Interface

- The MAC address of the device is shown below the ports.
  - o Additionally, this current level is used by the autotune to determine the correct inductance values.

### 6.4. Optional Interface for Compact 2 Basic Drives

### 6.4.1 Installation

The Ethernet/IP interface is mounted underneath the control pod.

- Remove the control pod as described in the Compact 2 installation guide.
- Locate the Ethernet/Ip interface in the slot below the control pod.
- Refit the control pod.

### 6.4.2 Layout



### 6.5. Drive Parameter Settings

### 6.5.1 Overview

The following parameter settings are required in the drive. For further description of the drive parameters, refer to the drive user guide.

Drive Type	Optidrive E3 (ODE-3)	Setting
Parameter		
Drive Address	P-36 Index 1	1
Modbus RTU Baud Rate	P-36 Index 2	115.2kbps
Modbus RTU Data Format	N/A	N-1
Communication Loss Reaction	P-36 Index 3	As required
Command Source Selection	P-12	Select for Fieldbus Control if control of the drive operation is required

# 7. Internal Webserver

### 7.1. Overview

A web server interface is present in all Ethernet based fieldbus interfaces and can be accessed using the IP address or host name.

- Default IP address: 192.168.1.253.
- Hostname: OPCxxxxxxxx, where xxxxxxxx = 'PR ID' value shown on the top product label as described in section 6.2.2 Labelling on page 14 or 6.3.2 Labelling – Internal Interface on page 16.

The IP address and Host Name may be reconfigured by the user via the Web Server or Ethernet/IP Class 0xF4.

### 7.2. Default Login

To access to the web server:

- Open a web browser on your connected PC.
- Enter the module IP address in the address bar.
- Default admin login details:

o Username: Admin

 Password: Serial Number of the module (see product label as described in section 6.2.2 Labelling on page 14 or 6.3.2 Labelling – Internal Interface on page 16.)

### 7.3. Web Server Contents

The web server contains 7 pages as described below.

### 7.3.1. System

Information about the Module and Primary Protocol is displayed. This information is Read Only.

LOGOUT RE	BOOT	OPC-2-ETHIG-IN
Admin	SYSTEM CONFIGURATION	
① System	Module	
Users	OPC-2-ETHIG-IN	
<u> </u>	Serial Number	62166606001
Network	Hardware Version	0411
🖹 DiagLink	Firmware Version	V202 R001 S0183
- Diagenit	MAC Address	70:B3:D5:93:90:99
<ul> <li>Wetwork</li> <li>DiagLink</li> </ul>	Primary Protocol	
-	EtherNet/IP	
Modbus	Version	002.001
	Vendor ID	1391
	Product Code	1
Copyright 2019	Device Type	41
Invertek Drives Ltd All Rights Reserved	Protocol Serial Number	2720399361
	Drive	
	Awaiting Data from Drive	

### 7.3.2. Users

Ad	min	USER CONFIG	URATION			
Û	Svetam	Login	Password	Webserver Permissions	File System Permissions	Access Status
۲	Users	Admin	62166606001	Admin	Admin	
0	Network			None 🗸	None ~	Enabled v
⊜	DiagLink	RESET TO DEFAULT	IS APP	LY NEW VALUES	RESET NEW	VALUES
۲	Network					
۲	DiagLink					
۲	Modbus					
Cop Cop Inv All	oyright 2020 oyright 2019 ertek Drives Ltd Rights Reserved					

Information about user's accounts is displayed.

### 7.3.3. Network (IP Address and Network Settings)

Information about network adapter configuration is displayed.

Ad	nin	NETWORK INTERFACE CONFIGURATION					
			Default Value	Saved Value	New Value		
1	System	Configuration Method	Fixed	Fixed	Fixed ~		
٩	Users	DNSEnable	Disabled	Disabled	Disabled 🗸		
8	Network	IP Address	192.168.001.253	192.168.001.253	192.168.001.253		
3	DiagLink	Network Mask	255.255.255.000	255.255.255.000	255.255.255.000		
۲	Network	Gateway Address	192.168.001.200	192.168.001.200	192.168.001.200		
۲	DiagLink	Name Server	000.000.000.000	000.000.000.000	000.000.000.000		
۲	Modbus	Name Server 2	000.000.000.000	000.000.000.000	000.000.000.000		
		SNTP Server	000.000.000.000	000.000.000.000	000.000.000.000		
Copyright 2020 Copyright 2019 Invertek Drives Ltd All Rights Reserved		Domain Name					
		Host Name	'FB_NO_CFG'	'FB_NO_CFG'	FB_NO_CFG		

7.3.4. DiagLink (Ethernet Configuration Message)

Adı	min	DIAGNOSTICS LINK CONFIGURATION				
ŝ	Custom	Ethernet Configur	ation Message			
U	System		Default Value	Saved Value	New Value	
۲	Users	Drive Address	1	1	1	
3	Network	Repeat Period (ms)	1000	1000	1000	
۲	DiagLink	RESET TO DEFAULT	S AF	PLY NEW VALUES	RESET NEW VALUES	
۲	Network					
۲	DiagLink					
۲	Modbus					

Information about user's accounts is displayed.

### 7.3.5. Network (Ethernet Network Statistics)

Statistic information about the ethernet connections is displayed.

Ad	min	STATIST	ICS: NETWOR	K			
(1)	System	Socket Type	State	Local Port	Timer	Remote Address	Remote Port
~	System	UDP	-	69	-		-
۲	Users	TCP	ESTABLISHED	80	120	192.168.1.200	52382
æ	Network	TCP	LISTEN	80	0	-	0
9	Network	UDP	-	137	-	-	-
۲	DiagLink	TCP	LISTEN	80	0		0
æ	Natural	TCP	LISTEN	80	0		0
•	Network	TCP	LISTEN	80	0		0
۲	DiagLink	TCP	LISTEN	80	0	-	0
0		UDP	-	47850	-	•	÷
۲	Modbus	TCP	LISTEN	21	0	-	0
		UDP	-	44818	-	-	-
Cor	wright 2020	UDP	-	2222	-		-
Cop	yright 2019	TCP	ESTABLISHED	44818	2	192.168.1.4	60442
All	ertek Drives Ltd Rights Reserved	TCP	LISTEN	44818	0	•	0
		TCP	LISTEN	44818	0	-	0
		TCP	LISTEN	44818	0	•	0
		TCP	LISTEN	44818	0		0

### 7.4. Changing the IP Address

Go to **Network** settings screen:

LOGOUT REI	BOOT			
Admin	NETWORK IN	TERFACE CON	FIGURATION	
		Default Value	Saved Value	New Value
D System	Configuration Method	Fixed	Fixed	Fixed ~
Users	DNSEnable	Disabled	Disabled	Disabled v
Network	TP Address	192.168.001.253	192.168.001.253	192.168.001.253
DiagLink	Network Mask	255.255.255.000	255.255.255.000	255.255.255.000
Network	Gateway Address	192.168.001.200	192.168.001.200	192.168.001.200
DiagLink	Name Server	000.000.000.000	000.000.000.000	000.000.000.000
Modbus	Name Server 2	000.000.000.000	000.000.000.000	000.000.000.000
	SNTP Server	000.000.000.000	000.000.000.000	000.000.000.000
Copyright 2020 Copyright 2019	Domain Name			
Invertek Drives Ltd All Rights Reserved	Host Name	'FB_NO_CFG'	'FB_NO_CFG'	FB_NO_CEG
	RESET TO DEFAUL	TS AF	PLY NEW VALUES	RESET NEW V

The IP address can be assigned to the module manually by the User (Fixed or Static IP Address) or automatically by the DHCP Server. The default configuration method is Fixed IP address.

### 7.4.1. Automatically (DHCP) Assigned IP Address

To automatically (DHCP) assign an IP address to the module please select **DHCP** mode in the **Configuration Method** and confirm changes by clicking **APPLY NEW VALUES**.

**NOTE** A power cycle is necessary after changing the network settings. Please click REBOOT button at the top left corner or power cycle the module!

LOGOUT REE	тоот				OPC-2-ETHIG-IN
Admin	NETWORK IN	TERFACE CON	FIGURATION		
-		Default Value	Saved Value	New Value	
<ol> <li>System</li> </ol>	Configuration Method	Fixed	Fixed	DHCP 🗸	
Users	DNSEnable	Disabled	Disabled	Disabled 🗸	
Network	IP Address	192.168.001.253	192.168.001.253	192.168.001.253	
DiagLink	Network Mask	255.255.255.000	255.255.255.000	255.255.255.000	
Network	Gateway Address	192.168.001.200	192.168.001.200	192.168.001.200	
DiagLink	Name Server	000.000.000.000	000.000.000.000	000.000.000.000	
Modbus	Name Server 2	000.000.000.000	000.000.000.000	000.000.000.000	
	SNTP Server	000.000.000.000	000.000.000.000	000.000.000.000	
Copyright 2020 Copyright 2019	Domain Name				
Invertek Drives Ltd All Rights Reserved	Host Name	'FB_NO_CFG'	'FB_NO_CFG'	FB_NO_CFG	
	RESET TO DEFAUL	TS AF	PLY NEW VALUES	RESET NEW V	ALUES

### 7.4.2. Manually Assigned IP Address

To manually set up the module IP address, please select **Fixed** mode in the **Configuration Method**, type new values in required fields in column New Value as shown below and confirm changes by clicking **APPLY NEW VALUES**.

**NOTE** A power cycle is necessary after changing the network settings. Please click REBOOT button at the top left corner or power cycle the module!

dmin	NETWORK IN	TERFACE CON	FIGURATION	
		Default Value	Saved Value	New Value
) System	Configuration Method	Fixed	Fixed	Fixed ~
Users	DNSEnable	Disabled	Disabled	Disabled ~
Network	IP Address	192.168.001.253	192.168.001.253	192.168.001.010
DiagLink	Network Mask	255.255.255.000	255.255.255.000	255.255.255.000
Network	Gateway Address	192.168.001.200	192.168.001.200	192.168.001.200
DiagLink	Name Server	000.000.000.000	000.000.000.000	000.000.000.000
Modbus	Name Server 2	000.000.000.000	000.000.000.000	000.000.000.000
	SNTP Server	000.000.000.000	000.000.000.000	000.000.000.000
Copyright 2020 Copyright 2019	Domain Name	-		
Invertek Drives Ltd All Rights Reserved	Host Name	'FB_NO_CFG'	'FB_NO_CFG'	FB_NO_CFG

### 7.5. Creating an Additional User Account for Limited Access

It is possible to change admin password and create second User with its own login, password, permissions, and limited access if required. To create new user, you need to add new login details (login and password) and defined the access levels (permissions) for this user.

LC	GOUT REE	BOOT						OPC-2-ET	THIG-IN
Ad	min	USER CON	IFIGURATION						
Û	System	Login	Password	Webserver Permissions		File System Permissions		Access Status	
~	System	Admin	62166606001	Admin		Admin			
۲	Users	User1	Password	Liser RO	~	User PO	~	Enabled	~
۲	Network		1.00011010	odel No	-	O SET NO	-	chubicu	-
(1)	DiagLink	RESET TO DE	EFAULTS	PPLY NEW VALUES		RESET	NEW	VALUES	
۲	Network								
۲	DiagLink								
۲	Modbus								

User with permissions like above, will have a limited access to the module data and settings as shown below.

LOGOUT		OPC-2-ETHIG-IN
User1	SYSTEM CONFIGURATION	
<ol> <li>System</li> </ol>	Module	
	OPC-2-ETHIG-IN	
• Users	Serial Number	62166606001
	Hardware Version	0411
Copyright 2020	Firmware Version	V202 R001 S0183
Copyright 2019 Invertek Drives Ltd	MAC Address	70:B3:D5:93:90:99
All Rights Reserved	Primary Protocol	
	EtherNet/IP	
	Version	002.001
	Vendor ID	1391
	Product Code	1
	Device Type	41
	Protocol Serial Number	2720399361
	Drive	

NOTE Default user account is still valid in addition to the second user account!

### 8.1. Overview

The Ethernet/IP interface is a CIP Modbus Translator Device (CIP Type 29) providing access to a virtual Modbus device (CIP Type 28h) defined according to CIP Volume 7 specification.

### 8.2. Usage Requirement

- To fully use the functionality of the Ethernet/IP Modbus translator requires a compatible Network Master device that supports use with a Modbus Translator Device (CIP Type 29) defined according to CIP Specification.
  - o Alternatively, the device may be support as a Generic CIP Bridge Device which supports cyclic communication only.
  - o Consult your PLC / Control Device vendor to determine compatibility.
- When using the device to control the drive it is necessary to ensure that the amount of data and frequency of data exchange does not exceed the amount of data which can be successfully exchanged on the Modbus sub-network within the permitted time.
  - o Recommended minimum RPI is 100ms.
  - o When Acyclic telegrams are exchanged, Cyclic telegrams should be paused.
- Whilst the Optitools Studio PC software supports communication through the Ethernet network for device commissioning, it is not
  recommended to use this continuously during operation of the drive as the additional communication load may exceed the limit
  resulting in loss of Cyclic communication.
  - o In this case, connect the PC software to the drive serial port using the USB / RS485 adaptor.
    - Use port D1 or D2 of the external Ethernet adaptor.
    - Use port D1 or D2 of the Compact 2 Ethernet adaptor.
    - Use one of the available ports labelled "IOIOI".
  - o Do not connect via Ethernet if data logging is required.

### 8.3. Operation

Cyclic control and monitoring of the drive is achieved by a Class 1 connection to the mapped Modbus PDI and PDO parameters. This can be achieved using one of the following methods.

### 8.3.1. Configuration

The interface supports the following Ethernet/IP classes:

- 0x01 Identity
- 0x02 Message Router
- 0x06 Connection manager
- 0x45 Modbus Serial
- OxF4 Port
- OxF5 TCP/IP
- OxF6 Ethernet Link

### 8.3.2. IP Address

The default IP address is 192.168.1.253, Subnet Mask 255.255.255.0

IP configuration can be changed using:

- The TCP/IP Class 0xF5. Values will not be applied until an Identity Class 0x01 reset is executed
- Via the internal webserver interface.

### 8.3.3. EDS File

EDS files are available from the Invertek website, www.invertekdrives.com.

Multiple EDS files are included to support a variety of Master network devices, e.g. Rockwell Automation, Codesys. The EDS files contain the necessary path information to establish a connection as described below in further detail and may be used directly with compatible master systems.

When creating the network configuration, add the CIP Modbus Translator device to the Ethernet/IP network and then add the Optidrive to the Modbus Subnetwork below.

### 8.3.4. Controlling a Drive via Ethernet/IP

Drive control is achieved by establishing a Class connection using one of the two methods shown below. This allows process data to be cyclically exchanged between the Ethernet/1P master and a connected Optidrive.

Both the following methods are pre-defined within the EDS files which are available.

### Method 1: Class 1 connection to Drive Assembly object

Drive control can be achieved via Class 1 connections to the Assembly Object (0x04).

The controller must implement the forward open request to the OPT-2-ETHEG-IN Port 3, address 1.

For Drive specific allocation refer to Drive Manual and/or Ethernet/IP EDS file.

For Drive specific read/write limitations refer to Drive Manual and/or Ethernet/IP EDS file.

The following connection setting will establish a Class 1 connection to transfer Drive PDI/PDO Modbus registers.

<b>Connection setting</b>		Value	
Path		20 04 24 01 2C 01 2C 06	
RPI		Min 50ms	
Timeout Multip	ier	Recommend x32	
Trigger		Cyclic	
Transport type		Exclusive owner	
O->T	Size	8	
	Connection Type	Point to Point	
	Length	Fixed	
	Transfer Format	32bit Run/Idle	
T->O	Size	8	
	Connection Type	Point to Point	
	Length	Fixed	
	Transfer Format	Pure data	

### Method 2: Class 1 connection via OPC-2-ETHIG-IN 'Forward Open Assembly' object

The OPC-2-ETHIG-IN provides the Vendor Class 'Forward Open Assembly (0x0300)' which negates the need for the control to provide the forward open mapping.

For Drive specific allocation refer to Drive Manual and/or Ethernet/IP EDS file.

For Drive specific read/write limitations refer to Drive Manual and/or Ethernet/IP EDS file.

The following connection setting will establish a Class 1 connection to transfer Drive PDI/PDO registers.

Connection setting		Value	
Path		21 00 00 03 24 01 2C 01 2C 06	
RPI		Min 50ms	
Timeout Multipli	er	Recommend x32	
Trigger		Cyclic	
Transport type		Exclusive owner	
O->T	Size	8	
	Connection Type	Point to Point	
	Length	Fixed	
	Transfer Format	32bit Run/Idle	
T->O	Size	8	
	Connection Type	Point to Point	
	Length	Fixed	
	Transfer Format	Pure data	

### 8.3.5. Process Data Exchange

For simple connection and control it is recommended to use the 4-word input, 4-word output process data exchange to allow control and monitoring of the drive.

In this case the 4 Control Words transferred to the drive correspond to Modbus Register addresses 1 – 4. Refer to section 11.1. Control Registers on page 35 for further information.

The 4 Status Words returned from the drive correspond to Modbus Registers 6 – 9. Refer to section 11.2. Standard Status Registers on page 36 for further information.

An optional Extended Status Information is also possible and defined within the EDS file which supports 16 Words of Status information. Refer to section 11.3. Extended Status Registers on page 37 for further information.

### 8.4. Trouble Shooting

### 8.4.1. Status Indicator LEDs

Refer to 6. Ethernet Connection on page 14 for status LED location information.

Status LED	Function
NS	Ethernet Network Status Indicator
MS	MS: Ethernet/IP Network Status Indicator
COMM	COMM: Modbus Communication Indicator (OPC-2-ETHIG-IN <-> Drive)
ERROR	Modbus Error Indicator (OPC-2-ETHIG-IN <-> Drive)

Network Status (NS) Indicator		
State	Ethernet/IP	
Steady Off	Not powered No IP address	
Steady Green	Online One or more connections active or message received	
Flashing Green	Online No connections active or no messages received	
Flashing Red	Connection timeout	
Steady Red	Duplicate IP	
Flashing Green and Red	Self-test	

Module Status (MS) Indicator		
State	Indication	
Steady Off	No power	
Steady Green	Operating in normal condition	
Flashing Green	Drive not configured	
Flashing Red	Minor fault - Recoverable fault	
Steady Red	Major fault - Unrecoverable fault	
Flashing Green / Red	Self-test	

COMM	
State	Indication
Steady Off	Modbus protocol TX/RX inactive
Steady/flashing Yellow	Modbus protocol TX/RX active

ERROR	
State	Indication
Steady Off	Modbus protocol TX/RX Status OK
Steady Red	Non-recoverable internal fault – Modbus communications circuit fault
Flashing Red	Recoverable Communication fault or configuration error

Link Activity LEDs (P1/P2)				
State	State	Indication		
P1 Speed	Steady Yellow	100Mbps link active		
	Steady Off	10Mbps or No link		
P1 Link Activity	Steady Green	Valid Link		
	Steady Off	No Link		
	Flash	TX/RX		
P2 Speed	Steady Yellow	100Mbps link active		
	Steady Off	10Mbps or No link		
P2 Link Activity	Steady Green	Valid Link		
	Steady Off	No Link		
	Flash	TX/RX		

# 9. Modbus TCP

### 9.1. Overview

The OPT-3-MTPEG-IN device operates as a Modbus TCP to Modbus RTU converter and communicates to the drive using the Modbus RTU protocol. For drives with factory fitted interface, the operating principle remains the same.

### 9.2. Usage Requirement

- When using the Modbus TCP to control the drive it is necessary to ensure that the amount of data and frequency of data exchange does not exceed the amount of data which can be successfully exchanged on the Modbus sub-network within the permitted time.
- Whilst the Optitools Studio PC software supports communication through the Ethernet network for device commissioning, it is not recommended to use this continuously during operation of the drive as the additional communication load may exceed the limit resulting in loss of Cyclic communication.

o In this case, connect the PC software to the drive serial port using the USB / RS485 adaptor.

- Use port D1 or D2 of the external Ethernet adaptor.
- Use port D1 or D2 of the Compact 2 Ethernet adaptor.
- Use one of the available ports labelled "IOIOI".
- o Do not connect via Ethernet if data logging is required.

### 9.3. Operation

### 9.3.1. Supported Commands

Modbus TCP supported commands and registers are the same as those for Modbus RTU. Refer to sections 4.3. Modbus RTU Configuration Parameter on page 10 to 4.6. Modbus RTU Indirect Parameter Access on page 10 for further information.

### 9.3.2. IP Address

The default IP address is 192.168.1.254, Subnet Mask 255.255.255.0 IP configuration can be changed using the internal webserver interface.

### 9.4. Trouble Shooting

### 9.4.1. Status Indicator LEDs

Refer to 6. Ethernet Connection on page 14 for status LED location information.

Status LED	Function
NS	Ethernet Network Status Indicator
MS	MS: Ethernet/IP Network Status Indicator
COMM	COMM: Modbus Communication Indicator (OPC-2-ETHIG-IN <-> Drive)
ERROR	Modbus Error Indicator (OPC-2-ETHIG-IN <-> Drive)

Network Status (NS) Indicator				
State	Ethernet/IP	Modbus TCP		
Steady Off	Not powered No IP address	Not powered No IP address In EXCEPTION state		
Steady Green	Online One or more connections active or message received	At least one Modbus TCP message received		
Flashing Green	Online No connections active or no messages received	Online Waiting for first Modbus TCP message		
Flashing Red	Connection timeout	Connection timeout No valid Modbus TCP message have been received with in the configures "process active timeout"		
Steady Red	Duplicate IP	Duplicate IP Fatal Error		
Flashing Green and Red	Self-test			

Module Status (MS) Indicator			
State	Indication		
Steady Off	No power		
Steady Green	Operating in normal condition		
Flashing Green	Drive not configured		
Flashing Red	Minor fault - Recoverable fault		
Steady Red	Major fault - Unrecoverable fault		
Flashing Green / Red	Self-test		

сомм			
State	Indication		
Steady Off	Modbus protocol TX/RX inactive		
Steady/flashing Yellow	Modbus protocol TX/RX active		
Steady/flashing Yellow	Modbus protocol TX/RX active		

ERROR	
State	Indication
Steady Off	Modbus protocol TX/RX Status OK
Steady Red	Non-recoverable internal fault – Modbus communications circuit fault
Flashing Red	Recoverable Communication fault or configuration error

Link Activity LEDs (P1/P2)				
State	State	Indication		
P1 Speed	Steady Yellow	100Mbps link active		
	Steady Off	10Mbps or No link		
P1 Link Activity	Steady Green	Valid Link		
	Steady Off	No Link		
	Flash	TX/RX		
P2 Speed	Steady Yellow	100Mbps link active		
	Steady Off	10Mbps or No link		
P2 Link Activity	Steady Green	Valid Link		
	Steady Off	No Link		
	Flash	TX/RX		

# 10. Fieldbus Gateways

### 10.1. Gateway Concept

The fieldbus gateway acts as an interface between the Modbus RTU interface and a high-level fieldbus network such as Profibus DP or DeviceNet.

The gateway supports up to 8 drives connected as slaves.

NOTE When ordering the gateway, the number of slaves must be specified to ensure the correct configuration is loaded.

The gateway internally consists of two segments of memory. Data transferred from the fieldbus Master System is written to the first memory area, and the fieldbus Master may Read data from the second memory area.



The fieldbus Master can normally be configured to Read and Write the entire gateway memory area in a single transaction, or separate transaction per drive may be configured. The gateway is the pre-configured by Invertek to carry out the necessary individual Modbus RTU transactions to communicate with the Sub Network of connected drives.

### **10.2. Gateway Included Components**

Each gateway is supplied with the following:

- Anybus Communicator Profibus AB7000 OR Anybus Communicator DeviceNet AB7001.
- Male DB9-RJ45 Blue Subnetwork Connection Cable.

NOTE PROFIBUS / DeviceNet network cable and connector are not included.

### 10.3. Gateway Installation

- Mount the gateway on to the DIN-rail. The DIN-rail mechanism works as follows: 1 o To snap the gateway on, first press it downwards (1) to compress the spring in the DIN-rail mechanism, then push it against the DIN-rail as to make it snap on (2). o To snap the gateway off, push it downwards (1) and pull it out from the DIN-rail (2), as to make it snap off from the DIN-rail. Connect the Anybus Communicator to the PROFIBUS-DP / DeviceNet network. . For Profibus, set the PROFIBUS node ID (see section 10.7.1. Installation on page 32). . Connect the gateway to the serial subnetwork using the supplied Blue Male DB9-RJ45 Subnetwork Connection Cable. 2 • For a network with multiple drives, refer to 10.4.2. Multi Drive Network Example on page 29. Gateways supplied by Invertek drives are pre-configured to operate with 4 connected E3 drives, unless an alternative number is specified when ordering. If an alternative number of slaves are required, configuration files to suit between one and 4 slaves 1 may be downloaded from the Invertek Drives website. The user may then load the desired slave configuration to the gateway as follows: o Connect the gateway to the PC via the configuration cable. o Connect the power cable and apply power. o Start the Anybus Configuration Manager program on the PC. (The Anybus Configuration Manager software attempts to detect the serial port automatically. If not successful, select the correct port manually in the "Port"-menu). o Configure the gateway using the Anybus Configuration Manager and download the relevant ► 2 configuration to suit the number of connected slave drives.
  - o Set up the PROFIBUS communication in accordance with the configuration.

Fieldbus Gateways

### 10.4. Subnetwork Connection

The drive sub network connects to the connector on the bottom of the gateway, using the supplied DB9-RJ45 cable. For a single drive installation, the cable can be connected directly from the gateway to the Optidrive. For a network of multiple drives, the network can be easily constructed using suitable RJ45 cables and splitters available from your Invertek Drives Sales Partner.

### 10.4.1. Single Drive Network Example

The gateway is connected to the drive using the supplied Blue Male DB9-RJ45 Subnetwork Connection Cable.



### 10.4.2. Multi Drive Network Example

The network can be constructed using firstly the supplied Blue Male DB9-RJ45 Subnetwork Connection Cable, and in addition, RJ45 Splitters (OPT-2-J45SP-IN) and RJ45 cables (0.5m – OPT-2J4505-IN, 1m – OPT-J4510-IN, 3m – OPT-2-J4530-IN). Alternative cables may be used; Invertek recommend using Cat 6 shielded twisted pair cables with pin-to-pin construction.



### 10.5. Gateway Memory Mapping

The PLC programmer can read/write the PLC memory mapping to gateway memory to monitor/control drives in the sub network.

### 10.5.1. Input Memory

This part of the memory contains the real-time drive information that can be read by the PLC.

Drive Modbus RTU Address	Data	Start Address	Data Length	Modbus Register (Refer to section 11 for further information)	
	Trip code	0x0000	8 bits	4	
	Drive status	0x0001	8 bits	0	
1	Motor speed in Hz	0x0002	16 bits	7	
	Motor current	0x0004	16 bits	8	
	Not Used	0x0006	16 bits		
	Trip code	0x0008	8 bits	4	
	Drive status	0x0009	8 bits	0	
2	Motor speed in Hz	0x000A	16 bits	7	
	Motor current	0x000C	16 bits	8	
	Not Used	0x000E	16 bits		
	Trip code	0x0010	8 bits	4	
	Drive status	0x0011	8bits	0	
3	Motor speed in Hz	0x0012	16 bits	7	
	Motor current	0x0014	16 bits	8	
	Not Used	0x0016	16 bits		
	Trip code	0x0018	8 bits	,	
	Drive status	0x0019	8 bits	0	
4	Motor speed in Hz	0x001 A	16 bits	7	
	Motor current	0x001 C	16 bits	8	
	Not Used	0x001 E	16 bits		
	Trip code	0x0020	8 bits	/	
	Drive status	0x0021	8 bits	0	
5	Motor speed in Hz	0x0022	16 bits	7	
	Motor current	0x0024	16 bits	8	
	Not Used	0x0026	16 bits		
	Trip code	0x0028	8 bits	,	
	Drive status	0x0029	8 bits	0	
6	Motor speed in Hz	0x002A	16 bits	7	
	Motor current	0x002C	16 bits	8	
	Not Used	0x002E	16 bits		
	Trip code	0x0030	8 bits	4	
7	Drive status	0x0031	8 bits	0	
	Motor speed in Hz	0x0032	16 bits	7	
	Motor current	0x0034	16 bits	8	
	Not Used	0x0036	16 bits		
8	Trip code	0x0038	8 bits	,	
	Drive status	0x0039	8 bits	0	
	Motor speed in Hz	0x003A	16 bits	7	
	Motor current	0x003C	16 bits	8	
	Not Used	0x003E	16 bits		

### 10.5.2. Output Memory

This part of the memory contains the real-time drive information that can be read by the PLC.

Drive Modbus RTU Address	Data	Start Address	Data Length	Modbus Register (Refer to section 11 for further information)
	Control command	0x0200	16 bits	1
1	Speed reference in HZ	0x0202	16 bits	2
	No Function	0x0204	16 bits	-
	Ramp Time	0x0206	16 bits	4
	Control command	0x0208	16 bits	1
0	Speed reference in HZ	0x020A	16 bits	2
Z	No Function	0x020C	16 bits	-
	Ramp Time	0x020E	16 bits	4
	Control command	0x0210	16 bits	]
0	Speed reference in HZ	0x0212	16 bits	2
3	No Function	0x0214	16 bits	-
	Ramp Time	0x0216	16 bits	4
	Control command	0x0210	16 bits	1
	Speed reference in HZ	0x0212	16 bits	2
4	No Function	0x0214	16 bits	-
	Ramp Time	0x0216	16 bits	4
	Control command	0x0220	16 bits	]
	Speed reference in HZ	0x0222	16 bits	2
с С	No Function	0x0224	16 bits	-
	Ramp Time	0x0226	16 bits	4
	Control command	0x0228	16 bits	1
,	Speed reference in HZ	0x022A	16 bits	2
0	No Function	0x022C	16 bits	-
	Ramp Time	0x022E	16 bits	4
7	Control command	0x0230	16 bits	]
	Speed reference in HZ	0x0232	16 bits	2
	No Function	0x0234	16 bits	-
	Ramp Time	0x0236	16 bits	4
	Control command	0x0230	16 bits	]
0	Speed reference in HZ	0x0232	16 bits	2
δ	No Function	0x0234	16 bits	-
	Ramp Time	0x0236	16 bits	4

### 10.6. Controlling the Optidrive(s)

The following points should be noted when attempting to control the Optidrive(s):

- The drive must be set for Modbus RTU control using P-12.
- Digital Input 1 which acts as a hardware enable must be ON for the drive to start, otherwise the drive will not enable, and the Sub Network Status LED will illuminate Red when the user tries to start the drive.
- The Enable / Run signal is Edge triggered, and so the drive must receive a control word with Bit 0 = 0, followed by a control word with Bit 0 = 1 to start.
- If P-12 = 3 and the user writes any data to the Ramp Time memory area, the gateway will indicate a Sub Network Status error (red flash), as the drive rejects the data which cannot be used.

### 10.7. Profibus DP Gateway Features – OD-PROFB-IN

- Complete PROFIBUS-DP slave functionality according to IEC 61158.
- Supports all common baud rates up to 12 Mbit (detected automatically).
- Up to 64 bytes of I/O data in each direction, allowing up to 8 Optidrives to be connected to a single gateway.
- Galvanically isolated bus electronics.

### 10.7.1. Installation

### 10.7.1.1. Overview - Module Front



	DB9		Profibus Connector	Pin no	Description
Bottom View	1	+5V		1	Shield
PC Connector:	2	RS232 Rx (Not Used)		3	B-line
1. GND	3	RS232 Tx (Not Used)		4	RTS
3. RS232 Rx	4	NC		5	GND bus
4. RS232 Tx	5	Signal OV		6	+5V bus out
	6	RS422 Rx+ (Not Used)		8	A-line
	7	RS422 Rx- (Not Used)		2, 7, 9	NC
	8	RS485+ Modbus RTU			
Power:	9	RS485- Modbus RTU	-		
2. GND	Power				
	1	+24VDC, 300mA	1		

10

2

OV

### 10.7.2. Profibus Master Configuration

The latest applicable GSD file may be downloaded from the HMS website, www.anybus.com.

The actual configuration process will differ for different Profibus Master Systems and is not possible to explain in this document. Example configurations for Siemens PLC are provided on the HMS website.

When configuring the communication between the Master System and the gateway, 4 words of Input Process Data and 4 words of Output Process Data should be allocated per drive connected the gateway, up to a maximum of 32 Input and Output words. If necessary, a configuration may be chosen in the Profibus Master which supports more than the connected number of drives, e.g. if 3 drives are connected to the gateway, the Master System can be configured for 12, 16 or even 32 words of Input and Output process data. The additional words will simply not contain any data.

### 10.8. DeviceNet Gateway Features - OD-DEVNT-IN

- Communications Adapter, profile no. 12
- Group two server
- Mac ID and baud rate configuration via on-board switches
- Polled, Change-of-state and Bit strobed I/O

### 10.8.1. Installation

### 10.8.1.1. Overview - Module Front



### 10.8.1.2. Configuration Switches – Baud Rate

Switch 1	Switch 2	Baud Rate
OFF	OFF	125k
OFF	ON	250k
ON	OFF	500k
ON	ON	N/A

10.8.1.3.	Configuration	Switches -	MAC ID
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MAC ID	Switch 3	Switch 4	Switch 5	Switch 6	Switch 7	Switch 8
0	OFF	OFF	OFF	OFF	OFF	OFF
1	OFF	OFF	OFF	OFF	OFF	ON
2	OFF	OFF	OFF	OFF	ON	OFF
3-62						
63	ON	ON	ON	ON	ON	ON



DeviceNet Connector	Pin no	Description
	1	V-
	2	CAN L
	3	Shield
	4	CAN H
	5	V+

### 10.8.2. DeviceNet Master Configuration

The latest version of the EDS file may be downloaded from the HMS website, www.anybus.com.

The actual configuration process will differ for different DeviceNet Master Systems and is not possible to explain in this document. Example configurations for Rockwell PLC are provided on the HMS website.

When configuring the communication between the Master System and the gateway, 4 words of Input Process Data and 4 words of Output Process Data should be allocated per drive connected the gateway, up to a maximum of 32 Input and Output words. If necessary, a configuration may be chosen in the Master which supports more than the connected number of drives, e.g. if 3 drives are connected to the gateway, the Master System can be configured for 12, 16 or even 32 words of Input and Output process data. The additional words will simply not contain any data.

### 10.9. Diagnostics and Troubleshooting

Symptom	Suggested Actions
No Communication, Master > Gateway	Check all network cables
	Check correct bus termination
	Check correct node address on gateway
	Check GSD / EDS file is recognised and used by the Master
	Check the Status LEDs 1 and 2
Profibus Communication OK,	Check the subnetwork Status LED
Not possible to control the Optidrive(s)	Check all sub network connections
	Check correct baud rate set in drives
	Check drives are addressed sequentially from 1
	Check that data is written to the correct memory area(s)

# 11. Control & Status Registers

### 11.1. Control Registers

When controlling the drive through any fieldbus network it is recommended to use the registers below. These registers support the Modbus RTU Function Code Write Multiple Registers and so all registers can be set in a single transaction greatly speeding up the drive control.

These registers are pre-mapped to the CAN RX PDO1 and are also used in the EDS file for Ethernet/IP communication.

Modbus RTU Register	CAN Open Index	Sub Index	PDO Map	Parameter Number	Upper byte	Lower Byte	Format	Туре	Sca		

-

The functions are described more fully in section 11.2. Standard Status Registers on page 36.

Y

Y

Y

Y

11.1.1.	Drive	Control	Word	Format

2000h

2001 h

2002h

2003h

1

2

3

4

0

0

0

0

15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
High byte										Low	byte				

Control Word

Reserved

Ramp Time

Frequency Setpoint

WORD

S 16

\_

U16

R/W

R/W

R/W

R/W

Bit O: Run/Stop command: Set to 1 to enable the drive. Set to 0 to stop the drive.

Bit 1: Fast stop request. Set to 1 to enable drive to stop with 2nd deceleration ramp.

Bit 2: Reset request. Set to 1 in order to reset the drive if drive is under trip condition.

User must clear this bit when drive is under normal condition to prevent un-expected reset.

Bit 3: Coast stop request. Set to 1 to issue a coast stop command.

For normal operation, Bit 3 has the highest priority, bit 0 has the lowest priority (bit 3>bit 1>bit 0). For example if user set command as 0x0009, drive will do a coast stop rather than run. For normal run/start, just set this register to 1.

**NOTE** Start/stop (bit 0), fast stop (bit 1) and coast stop (bit 3) only works if P-31 = 0 or 1. Otherwise, start/stop function is controlled by drive control terminals. Reset function (bit 2) works all the time as long as drive is operated under Modbus control mode (P-12=3 or 4).

### 11.1.2. Frequency Setpoint

Frequency Setpoint value is transferred with one decimal place (200 = 20.0Hz).

The maximum value is limited by P-O1.

Sending a value that exceeds P-O1 will result in an Exception error.

### 11.1.3. Ramp Time

Active only when P-12 = 8 (CAN) or 4 (All other fieldbus).

This register specifies the drive acceleration and deceleration ramp time. The same value is applied simultaneously to the acceleration and deceleration ramp times.

The value has two decimal places, e.g. 500 = 5.00 seconds.

ing

1dp, e.g. 100 = 10.0Hz

2dp, e.g. 500 = 5.00s

See Below

No function

### 11.2. Standard Status Registers

When controlling the drive through any fieldbus network the registers below can be used to provide a simple status feedback from the drive.

Registers 6, 7 and 8 are pre-mapped to the first CAN PDO and are also used in the EDS file for Ethernet/IP communication. The functions are described more fully in section 11.2. Standard Status Registers on page 36.

Modbus RTU Register	CAN Open Index	Sub Index	PDO Map	Parameter Number	Upper byte	Lower Byte	Format	Туре	Scaling
6	200Ah	0	Y	-	Error code	Drive status	WORD	R	See Below
7	200Bh	0	Y	-	Output Frequ	Output Frequency		R	1dp, e.g. 100 = 10.0Hz
8	200Dh	0	Y	-	Motor Current		U16	R	1dp, e.g. 100 = 10.0A
9	200Eh	0	Y	-	Motor Torque		S 16	R	4096 = 100%

11.2.1. Drive Status and Error Code Word

Bit	Function When "0"	Function When "1"						
15								
14								
13								
12	In the event of a trip,	the associated code						
11	is shown i	is shown in this byte						
10								
9								
8								
7								
6	Not Ready	Drive Ready						
5								
4								
3								
2	-	Drive In Standby Mode						
1	Drive OK	Drive Tripped						
0	Drive Stopped	Drive Running						

Bit 6: Drive Ready to Run is defined as:

- Not tripped.
- Hardware enable signal present (DI1 ON).
- No mains loss condition.

### 11.3. Extended Status Registers

Modbus RTU Register	CAN Open Index	Sub Index	PDO Map	Parameter Number	Upper byte	Lower Byte	Format	Туре	Scaling
2001	-	-	-	-	Status Word	2	WORD	R	See Below
2002	-	-	-	-	Motor Outpu	ut Speed	S16	R	1dp, e.g. 100 = 10.0Hz
2003	-	-	-	-	Motor Outpu	ut Current	U16	R	1dp, e.g. 100 = 10.0A
2004	-	-	-	-	Motor Outpu	ut Power	U16	R	2dp, e.g. 100 = 1.00kW
2005	-	-	-	-	IO Status Wo	ord	WORD	R	See Below
2006	-	-	-	-	Motor Outpu	Motor Output Torque		R	4096 = 100%
2007	-	-	-	PO-08	DC Bus Volta	DC Bus Voltage		R	600 = 600 Volts
2008	-	-	-	PO-09	Heatsink Terr	perature	S16	R	50 = 50°C
2009	-	-	-	PO-01	Analog Input	1	S 16	R	1dp, e.g. 500 = 50.0%
2010	-	-	-	PO-02	Analog Input	2	U16	R	1dp, e.g. 500 = 50.0%
2011	-	-	-	-	Analog Outp	out	U16	R	1dp, e.g. 500 = 50.0%
2012	-	-	-	PO-05	PI Output		U16	R	1dp, e.g. 500 = 50.0%
2013	-	-	-	PO-20	Internal Temp	Internal Temperature		R	50 = 50°C
2014	-	-	-	PO-07	Motor Output Voltage		U16	R	200 = 200 Volts RMS
2015	-	-	-	-	IP66 Pot Inpu	IP66 Pot Input value		R	1dp, e.g. 500 = 50.0%
2016	-	-	-	-	Trip Code		U16	R	See Below

### 11.3.1. Status Word 2 - Register 2001

Status Word 2 provides an optional additional status word which may be used in additional or as an alternative to the status word in register 6. This status word is the first word in a block of 16 registers which may be read using a single "Read Multiple Registers" command enabling an efficient method to transfer important status information.

Bit	Definition	Bit is HIGH under the following conditions:				
0	Ready	No trip / fault No mains loss Hardware enable input is present				
1	Running	Drive running				
2	Tripped	Drive tripped				
3	Standby	In Standby Mode				
4	Fire Mode	Fire mode is active				
5	Reserved	N/A				
6	Speed Set-point Reached (At Speed)	Drive is enabled Output Frequency = Set point				
7	Below Minimum Speed	Drive is enabled Output Frequency / Speed < P-02				
8	Overload	Output current > P-08				
9	Mains Loss	Mains power not detected				
10	Heatsink > 85°C	Heatsink temperature > 85°C				
11	Control Board > 80°C	Control PCB temperature > 80°C				
12	Switching Frequency Reduction	PWM switching frequency is reduced from set value				
13	Reverse Rotation	Motor rotates is in reverse direction				
14	Reserved	N/A				
15	Live Toggle Bit	This bit will toggle each time this register is read				

### 11.3.2. IO Status Word - Register 2005

This register provides an extended status indication of drive input and output signal status.

Bit	Definition	Bit is HIGH under the following conditions:
0	DI1 Status	DII ON
1	DI2 Status	DI2 ON
2	DI3 Status	DI3 ON
3	DI4 Status	DI4 ON
4, 5	Reserved	N/A
6	IP66 Switch FWD	IP66 FWD Switch FWD (IP66 Switched Drives only)
7	IP66 Switch REV	IP66 FWD Switch REV (IP66 Switched Drives only)
8	Digital Output Status	DO HIGH OR AO > 0 (Terminals 8 & 9)
9	Relay Output Status	Output Relay Closed
10,11	Reserved	N/A
12	Analog Input 1 Signal Lost (4-20mA)	All Signal < 3mA (only with 4 – 20mA signal type selected)
13	Analog Input 2 signal Lost (4-20mA)	AI2 Signal < 3mA (only with 4 – 20mA signal type selected)
13	Reserved	N/A
14	IP66 Pot Input > 50%	IP66 integrated pot > 50% (IP66 Switched Units Only)

### 11.3.3. Trip Code Register 2016

In the event of a trip, this register returns the trip code number associated. Refer to the parameter list for a list of trip codes.

### 11.4. Additional Modbus RTU Registers / CAN Index Data – Control & Monitoring

Modbus RTU Register	CAN Open Index	Sub Index	PDO Map	Parameter Number	Upper byte	Lower Byte	Format	Туре	Scaling
5	2004h	0	Y	-	High Resolution Setpoint	High Resolution Frequency Setpoint		R	See Below
10	200Fh	0	Y	-	Motor Power		U 16	R	2dp, e.g. 100 = 1.00kW
11	2012h	0	Y	PO-04	Digital Input Sta	atus	WORD	R	See Below
12	-	-		PO-20	Rating ID		U 16	R	Internal Value
13	-	-		PO-20	Power rating		U 16	R	2dp, e.g. 37 = 0.37kW / HP
14	-	-		PO-20	Voltage rating		U16	R	See Below
15	27E8h	0	Ν	PO-18	IO processor so	IO processor software version		R	2dp, e.g. 300 = 3.00
16	27EAh	0	N	PO-18	Motor control processor software version		U16	R	2dp, e.g. 300 = 3.00
17	-	-		PO-20	Drive type	Drive type		R	Internal Value
18	201 Ch	0	Y	PO-48	Scope Channe	l 1 Data	S 16	R	Internal Format
19	201 Dh	0	Y	PO-48	Scope Channe	l 2 Data	S 16	R	Internal Format
-	201 Eh	0	Y	PO-49	Scope Channe	l 3 Data	S 16	R	Internal Format
-	201 Fh	0	Y	PO-49	Scope Channe	l 4 Data	S 16	R	Internal Format
20	2013h	0	Y	PO-01	Analog 1 input	result	U16	R	1dp, e.g. 500 = 50.0%
21	2014h	0	Y	PO-02	Analog 2 input	result	U16	R	1dp, e.g. 500 = 50.0%
-	2015h	0	Y	-	Analog Output	%	U16	R	1dp, e.g. 500 = 50.0%
22	-	-		PO-03	Pre-Ramp Spee Value	Pre-Ramp Speed Reference Value		R	1dp, e.g. 500 = 50.0Hz
23	2011 h	0	Y	PO-08	DC Bus Voltage	e	U 16	R	600 = 600 Volts
24	-			PO-09	Drive Power Sta Temperature	age	S 16	R	50 = 50°C
-	2043h	0	Y	-	Control board t	emperature	S 16	R	50 = 50°C

Modbus RTU Register	CAN Open Index	Sub Index	PDO Map	Parameter Number	Upper byte	Lower Byte	Format	Туре	Scaling
25	-	-		PO-30	Drive Serial Nur	mber 4	U 16	R	See Below
26	-	-		PO-30	Drive Serial Nur	mber 3	U 16	R	
27	-	-		PO-30	Drive Serial Nur	mber 2	U 16	R	
28	-	-		PO-30	Drive Serial Nur	mber 1	U16	R	
29	2017h	0	Y	-	Relay Output Sto	atus	WORD	R	Bit O Indicates Relay Status 1 = Relay Contacts Closed
30	-	-		-	Reserved		-	R	No Function
31	-	-		-	Reserved		-	R	No Function
32	203Ch	0	Y	PO-26	kWh Meter		U 16	R	1dp, e.g. 100 = 10.0kWh
33	203Dh	0	Y	PO-26	MWh Meter		U 16	R	10 = 10MWh
34	203Eh	0	Y	PO- 10	Running Time – I	Hours	U 16	R	1 = 1 Hour
35	203Fh	0	Y	PO- 10	Running Time – Seconds	Minutes &	U16	R	100 = 100 Seconds
36	2040h	0	Y	PO- 14	Run time since la Hours	ıst enable –	U16	R	1 = 1 Hour
37	2041 h	0	Y	PO- 14	Run time since la Minutes & seco	ıst enable – nds	U16	R	100 = 100 Seconds
38	-	-		-	Reserved		U16	R	No Function
39	2010h	0	Y	PO-20	Internal Drive Te	mperature	S 16	R	20 = 20C
40	2044h	0	Y	-	Speed Reference (Internal Format)		U16	R	3000 = 50Hz
41	-	-		-	Reserved		-	R	No Function
42	2046h	0	Y		Digital Pot / Keypad Reference		U16	R	3000 = 50Hz
43	2048h	0	Y	PO-07	Output Voltage	Output Voltage		R	100 = 100 Volts AC RMS
44	-	-		-	Parameter Access Index		U16	R	See Below
45	-	-		-	Parameter Acce	ss Value	S 16	R	See Below
46	-	-	Ν	-	Parameter Chec	ksum	U16	R	See Below
-	2049h	0	Y	PO-05	PI Output		U 16	R	1000 = 100.0%
-	23E8h	0	N	-	Scope Index 12		RVV		
-	23E9h	0	Ν	-	Scope Index 34		RVV		
-	27DOh	0	Ν	PO-11	Run Time Since L Hours	.ast Trip 1 –	U16	R	1 = 1 Hour
-	27D1h	0	Ν	PO-11	Run Time Since L Seconds	ast Trip 1 -	U16	R	100 = 100 Seconds
-	27D2h	0	Ν	PO- 12	Run Time Since L Hours	ast Trip 2 –	U16	R	1 = 1 Hour
	27D3h	0	Ν	PO- 12	Run Time Since L Seconds	ast Trip 2 -	U16	R	100 = 100 Seconds
-	27D4h	0	Ν	PO-13	Trip Log 2 & 1		WORD	R	
-	27D5h	0	Ν	PO-13	Trip Log 4 & 3		WORD	R	
-	27D6h	0	Ν	PO-13	Trip 1 Time – Ho	ours	U16	R	1 = 1 Hour
-	26D7h	0	Ν	PO- 13	Trip 1 Time - Sec	conds	U16	R	100 = 100 Seconds
-	27D8h	0	Ν	PO- 13	Trip 2 Time – Ho	ours	U16	R	1 = 1 Hour
-	27D9h	0	Ν	PO- 13	Trip 2 Time - Sec	conds	U 16	R	100 = 100 Seconds
-	27DAh	0	Ν	PO-13	Trip 3 Time – Ho	ours	U16	R	1 = 1 Hour
-	27DBh	0	Ν	PO-13	Trip 3 Time - Sea	conds	U 16	R	100 = 100 Seconds
-	27DCh	0	Ν	PO-13	Trip 4 Time – Ho	ours	U16	R	1 = 1 Hour
-	27DDh	0	Ν	PO-13	Trip 4 Time - Seconds		U 16	R	100 = 100 Seconds

Modbus RTU Register	CAN Open Index	Sub Index	PDO Map	Parameter Number	Upper byte	Lower Byte	Format	Туре	Scaling
-	27DEh	0	N	PO-23	Time Heatsink >	85 C – Hours	U 16	R	1 = 1 Hour
-	27DFh	0	N	PO-23	Time Heatsink > 85 C - Seconds		U 16	R	100 = 100 Seconds
-	27EOh	0	N	PO-24	Time Internal > 8	30 C – Hours	U16	R	1 = 1 Hour
-	27E1h	0	N	PO-24	Time Internal > 8	30 C - Seconds	U16	R	100 = 100 Seconds
-	27E2h	0	N	PO-27	Fan Run Time –	Hours	U16	R	1 = 1 Hour
-	27E3h	0	N	PO-27	Fan Run Time - S	Seconds	U16	R	100 = 100 Seconds
-	27E4h	0	N	-	Fire Mode Activ	ve Time – Hours	U16	R	1 = 1 Hour
-	27E5h	0	N	-	Fire Mode Activ Seconds	ve Time -	U 16	R	100 = 100 Seconds
-	27E6h	0	N	-	Power on Time ·	– Hours	U16	R	1 = 1 Hour
	27E7h	0	N	-	Power on Time ·	- Seconds	U16	R	100 = 100 Seconds
-	27E9h	0	N	PO-28	10 Checksum		WORD	R	
	27EBh	0	N	PO-28	DSP Checksum		WORD	R	
-	27ECh	0	N	PO- 19	Ambient Tempe	rature Log 1	S 16	R	50 = 50°C
	27Edh	0	N	PO-19	Ambient Tempe	rature Log 2	S16	R	50 = 50°C
-	27EEh	0	N	PO-19	Ambient Tempe	rature Log 3	S16	R	50 = 50°C
	27EFh	0	N	PO-19	Ambient Temperature Log 4		S16	R	50 = 50°C
-	27FOh	0	N	PO-19	Ambient Temperature Log 5		S16	R	50 = 50°C
-	27F1h	0	N	PO-19	Ambient Temperature Log 6		S16	R	50 = 50°C
-	27F2h	0	N	PO- 19	Ambient Temperature Log 7		S 16	R	50 = 50°C
	27F3h	0	N	PO- 19	Ambient Tempe	rature Log 8	S 16	R	50 = 50°C
-	27F4h	0	N	PO-15	DC Bus Voltage	Log 1	U16	R	600 = 600 Volts
	27F5h	0	N	PO-15	DC Bus Voltage	Log 2	U16	R	600 = 600 Volts
-	27F6h	0	N	PO-15	DC Bus Voltage	Log 3	U16	R	600 = 600 Volts
	27F7h	0	N	PO- 15	DC Bus Voltage	log 4	U16	R	600 = 600 Volts
-	27F8h	0	N	PO-15	DC Bus Voltage	Log 5	U16	R	600 = 600 Volts
-	27F9h	0	N	PO-15	DC Bus Voltage	log 6	U16	R	600 = 600 Volts
-	27FAh	0	N	PO-15	DC Bus Voltage	Log 7	U16	R	600 = 600 Volts
-	27FBh	0	N	PO-15	DC Bus Voltage	Log 8	U16	R	600 = 600 Volts
-	27FCh	0	N	PO-16	Heatsink Tempe	rature Log 1	S16	R	50 = 50°C
	27FDh	0	N	PO-16	Heatsink Tempe	rature Log 2	S16	R	50 = 50°C
-	27FEh	0	N	PO-16	Heatsink Tempe	rature Log 3	S 16	R	50 = 50°C
	27FFh	0	N	PO-16	Heatsink Tempe	rature Log 4	S 16	R	50 = 50°C
-	2800h	0	N	PO-16	Heatsink Tempe	rature Log 5	S 16	R	50 = 50°C
	2801 h	0	N	PO-16	Heatsink Tempe	rature Log 6	S 16	R	50 = 50°C
-	2802h	0	N	PO-16	Heatsink Tempe	rature Log 7	S 16	R	50 = 50°C
•	2803h	0	N	PO-16	Heatsink Tempe	rature Log 8	S 16	R	50 = 50°C
-	2804h	0	N	PO-17	Motor Current L	.og l	016	R	l dp, e.g. 100 = 10.0A
-	2805h	0	N	PO-17	Motor Current L	.og 2	U16	R	l dp, e.g. 100 = 10.0A
-	2806h	0	N	PO-17	Motor Current L	.og 3	016	R	l dp, e.g. 100 = 10.0A
-	2807h	0	N	PO-17	Motor Current L	.og 4	U 16	R	I dp, e.g. 100 = 10.0A
-	2808h	0	N	PO-17	Motor Current L	.og 5	016	R	Idp, e.g. 100 = 10.0A
-	2809h	0		PO-1/	Motor Current L	.og Ó	U 16	K	I dp, e.g. 100 = 10.0A
-	280Ah	0	N	PO-17	Motor Current L	.og /	016	R	I dp, e.g. 100 = 10.0A

Modbus RTU Register	CAN Open Index	Sub Index	PDO Map	Parameter Number	Upper byte Lo	wer Byte	Format	Туре	Scaling
-	280Bh	0	Ν	PO-17	Motor Current Log 8	3	U 16	R	1dp, e.g. 100 = 10.0A
-	280Ch	0	Ν	PO-18	DC Ripple Log 1		U 16	R	1 = 1 Volt
-	280Dh	0	Ν	PO-18	DC Ripple Log 2		U 16	R	1 = 1 Volt
	280Eh	0	Ν	PO-18	DC Ripple Log 3		U 16	R	1 = 1 Volt
-	280Fh	0	Ν	PO-18	DC Ripple Log 4		U 16	R	1 = 1 Volt
-	2810h	0	Ν	PO-18	DC Ripple Log 5		U 16	R	1 = 1 Volt
-	2811 h	0	Ν	PO-18	DC Ripple Log 6		U 16	R	1 = 1 Volt
-	2812h	0	Ν	PO-18	DC Ripple Log 7		U 16	R	1 = 1 Volt
-	2813h	0	Ν	PO-18	DC Ripple Log 8		U 16	R	1 = 1 Volt
-	2814h	0	Ν	PO-25	Estimated Rotor Speed		S16	R	
-	2815h	0	Ν	PO-32	Actual PWM Freque	Actual PWM Frequency		R	
-	2816h	0	N	PO-31	Motor Current iD		U16	R	
-	2817h	0	Ν	PO-31	Motor Current iQ		U16	R	
-	2818h	0	Ν	PO-33	O-I Trip Counter		U16	R	
-	2819h	0	Ν	PO-34	O-V Trip Counter		U16	R	
-	281 Ah	0	Ν	PO-35	U-V Trip Counter		U 16	R	
-	281 Bh	0	Ν	PO-36	O-T Trip Counter		U 16	R	
-	281 Ch	0	Ν	PO-37	bO-I Trip Counter		U 16	R	
-	281 Dh	0	Ν	PO-38	O-Heat Trip Counte	er	U 16	R	

### 11.4.1. High Resolution Speed Reference

This register allows the user to set the speed reference value in the internal format, e.g. 3000 = 50.0Hz. This allows control resolution to 1 RPM with a 2-pole motor. The maximum allowed value is limited by P-01.

Either register 2 or register 5 can be used for speed reference control, however only one reference should be used in any control system, otherwise unexpected behaviour can result.

### 11.4.2. Scope Channel Data Values

These registers show the scope present data sample value for the first two scope channels. The channel data source selection is carried out through Optitools Studio.

### 11.4.3. Modbus RTU Registers 25 - 28: Drive Serial Number

The drive serial number may be read using these four registers. The serial number has 11 digits, stored as follows:

Regis	ter 28	Register 27				Regis	ter 26	Register 25			
×	x	x	х	x	х	x	x	x	х	x	

e.g.

Register 25		1									
Register 26		1									
Register 27	87	45									
Register 28	5	7									
Drive Serial Number	5	7	8	7	4	5	0	1	0	0	1

### 11.4.4. Parameter Checksum Modbus Register 46

A checksum is calculated based on the present value of all user adjustable parameters and stored in Modbus Register 46. This may be read to determine if parameter settings have been adjusted.

# 12. Technical Data (External Interface)

### 12.1. Environmental

Ambient Temperature	Storage and Transportation	-40 60°C / -40 140°F	
	Operating	-10 50°C / 14 122°F	UL approved
		40 50°C / 104 122°F	Without UL approval
Altitude	Operating	=<1000m	UL approved
		=<4000m	Without UL approval
Relative Humidity	Operating	< 95%	Non-condensing, frost and moisture free



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